



800-359-3795
Greer, SC

866-396-7456
Bessemer, AL

800-258-3003
Cumming, GA

866-608-9746
Moultrie, GA

706-653-1115
Columbus, GA

PANEL INC.

a sign supply company

Fabrication Information

We offer custom fabrication services on most of our substrates. Below are descriptions, procedures and charges for various fabrication operations.

Most fabrications are ready the next day, however, some require longer lead times. When you purchase any of our standard size sheets, we will custom cut to your specifications. If your requirements are not an even yield, you will be charged for the closest standard size.

Punching operations include radius corners, round holes, and slotted holes. * See size chart next page.**

Saw kerf (cut) reduces panel size 1/8" per cut. Straight cuts only *Minimum Size is 12" x 12"**

We will custom shear on appropriate substrates. *Minimum size is 4" x 4"**

	Punching	Sawing*	52" Shear*	144" Shear*
Set-up	\$8.50	\$10.00	\$8.50	\$15.00
Per Cut/Punch	10¢	25¢	10¢	10¢

*Note: Squareness tolerance = (+) or (-) 1/16" on custom cuts

All fabrication or production jobs require a detailed drawing faxed to us.

Please contact your sales representative with any questions, and to order your fabricated materials. Every job is unique and will require attention to detail. The more information you can provide your sales representative the better they will be able to serve you.



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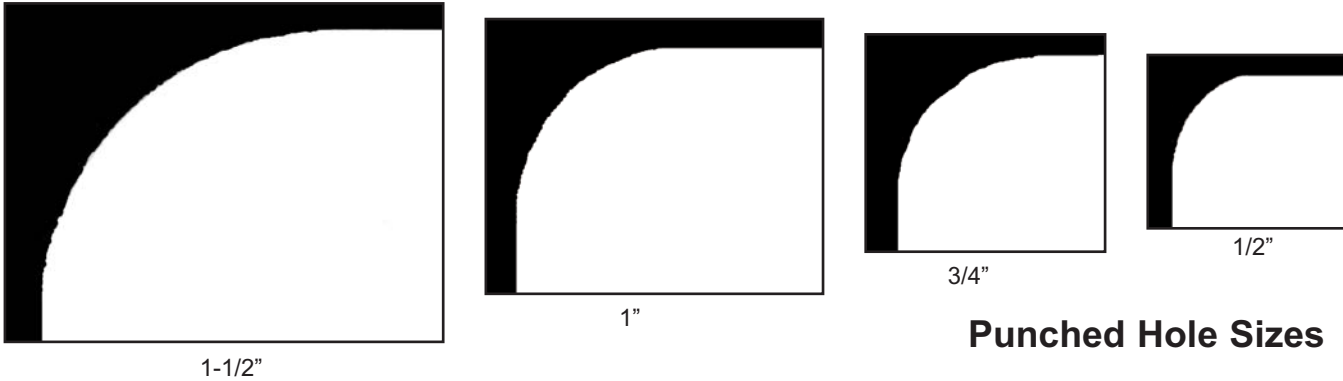
Fabrication Guides and Charts

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Radius Corner Sizes



Punched Hole Sizes



*Use this as a guide for any production that you may have done. These are the **actual sizes** that are available.

Conversion Chart

Inch	Inch	Inch	Decimal	MM	Inch	Inch	Inch	Decimal	MM
		1/64	.0156	.0396			33/64	.5156	13.096
	1/32		.0312	.0793		17/32		.5312	13.493
		3/64	.0468	1.190			35/64	.5468	13.890
1/16			.0625	1.587	9/16			.5625	14.287
		5/64	.0781	1.984			37/64	.5781	14.684
	3/32		.0937	2.387		19/32		.5937	15.081
		7/64	.1093	2.778			39/64	.6093	15.478
1/8			.1250	3.175	5/8			.6250	15.875
		9/64	.1406	3.571			41/64	.6406	16.271
	5/32		.1562	3.968		21/32		.6562	16.668
		11/64	.1718	4.365			43/64	.6718	17.065
3/16			.1875	4.762	11/16			.6875	17.462
		13/64	.2031	5.159			45/64	.7031	17.859
	7/32		.2187	5.556		23/32		.7187	18.256
		15/64	.2343	5.953			47/64	.7343	18.653
1/4			.2500	6.350	3/4			.7500	19.050
		17/64	.2656	6.746			49/64	.7656	19.446
	9/32		.2812	7.143		25/32		.7812	19.843
		19/64	.2968	7.540			51/64	.7968	20.240
5/16			.3125	7.937	13/16			.8125	20.637
		21/64	.3281	8.334			53/64	.8281	21.034
	11/32		.3437	8.731		27/32		.8437	21.431
		23/64	.3593	9.128			55/64	.8593	21.828
3/8			.3750	9.525	7/8			.8750	22.225
		25/64	.3906	9.921			57/64	.8906	22.621
	13/32		.4062	10.317		29/32		.9062	23.018
		27/64	.4218	10.718			59/64	.9218	23.415
7/16			.4375	11.112	15/16			.9375	23.812
		29/64	.4531	11.509			61/64	.9531	24.209
	15/32		.4687	11.906		31/32		.9687	24.606
		31/64	.4843	12.303			63/64	.9843	25.003
1/2			.5000	12.700	1			1.000	25.400